# Air-Operated Double Diaphragm Pumps (AODD)

## *Liquid Level Controller*



### **HLC Automatic Liquid Level Control**

The HLC Liquid Level Controller is a pneumatically controlled system designed to automatically start and stop an Air Operated Double Diaphragm Pump when the liquid level within a tank reaches a predetermined High or Low level. It can control and maintain a liquid level anywhere from a few centimetres to many meters in depth & can be used in a wide range of applications and environments including in outdoor locations.

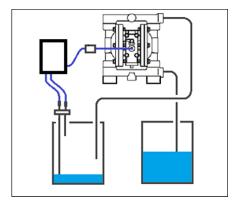
- Totally pneumatic operation.
- Low Level, High Level, High-Low Level & Duel High-Low Level Controller with warning alarm.
- Can be used with any size or model AODD pump.
- Can be used for almost all kinds of liquids.
- Can be easily incorporated into any pumping system.
- Can control more than one pump at the same time.
- Engineered for accuracy, optimum performance & reliability.



Model Selection			
HLC-H1L1	HLC-H2L2	HLC-H1L0	HLC-H0L1
High Low Level Controller	Duel High Low Level Controller with Pneumatic Alarm	High Level Controller	Low Level Controller

#### Optional Accessories

- 1. Stainless Steel Dip Tube Assembly.
- 2. Flexible Plastic Dip Tube in Various lengths.
- 3. Pneumatic Alarm.
- 4. Pneumatic or liquid cut-off valves.



Typical System Layout

#### Air-Operated Double Diaphragm (AODD) Pump Capabilities

Self Priming
Can Run Dry
Can Run Deadhead
Variable Flow Rates

Variable Discharge Pressures
Transfer Liquid Slurries
Can Handle Hard Abrasive Solids
Can Handle a Wide Variety of Liquids

Explosion Proof / Intrinsically Safe Portable & Easy to Use Can Pump Shear Sensitive Fluids Transfer Viscous Fluids

